

# KingFix<sup>®</sup> EP100

**Solvent free, three component epoxy based tile adhesive and grout with high abrasion, water and chemical resistance.**

## DESCRIPTION

KingFix EP100 is a high performance, solvent free epoxy based tile adhesive and grout consists of three pre-weighted components of epoxy resin, hardener and selected filler that when mixed together produce an easily workable paste for permanent installation of all types of tiles and natural stone as well as grouting joints between tiles in internal external and submerged conditions.

The exceptional chemical resistance characteristic of KingFix EP100 makes it ideally suitable for industrial applications or when high hygienic features are requested such as in hospitals and food processing plants.

## APPLICATIONS

KingFix EP100 is suitable for indoor, outdoor and submerged use in application areas such as:

- 📦 Swimming pools.
- 📦 Laboratories.
- 📦 Kitchens.
- 📦 Dairy industries.
- 📦 Meat poultry and food processing plants.
- 📦 Hospitals.
- 📦 Abattoirs.
- 📦 Pharmaceutical plants.

## ADVANTAGES

- 📦 High chemical resistance.
- 📦 High abrasion resistance.
- 📦 High slip resistance, for demanding vertical tiling.
- 📦 High bond strength.
- 📦 Mould and stain resistance.
- 📦 Water impermeable.
- 📦 Fast setting.
- 📦 Suitable for all ceramic tiles and stones.
- 📦 Suitable for internal, external and submerged conditions.
- 📦 Excellent bond adhesion strength to polyurethane waterproofing membranes (KingProof Range from KINGKRETE).

Available in a wide range of colours.

Pot life:	40 - 60 min @ 25°C 20 - 40 min @ 35°C
Mixed density:	1.65 ± 0.1 g/cm <sup>3</sup>
Open time, tensile adhesion strength: ISO 13007-2, 4.1	≥ 2.5 MPa after 20 min
Compressive strength: ISO 13007-4, 4.1.4	≥ 50 MPa
Shear adhesion strength: ISO 13007-2, 4.3.4	≥ 2.0 MPa
Shear adhesion strength: ISO 13007-2, 4.3.5	≥ 2.0 MPa (after water immersion)
Shear adhesion strength: ISO 13007-2, 4.3.8	≥ 2.0 MPa (after thermal shock)
Abrasion resistance: ISO 13007-4, 4.4	≤ 150 mm <sup>3</sup>
Water absorption: ISO 13007-4, 4.2	< 0.1 g (after 240 min)
Shrinkage: ISO 13007-4, 4.3	< 1.5 mm/m
Compressive strength: ISO 13007-4, 4.1.4	≥ 45 MPa @ 7 days
Flexural strength: ISO 13007-4, 4.1.3	≥ 30 MPa
Initial setting time: ASTM C308	5 hr @ 25°C
Full chemical cure:	7 days
Minimum application temperature:	5°C
Service temperature:	-20 to 100°C
VOC: ASTM D2369	< 50 g/ltr (complies with LEED)

## STANDARDS

### As a tile adhesive

- 📦 KingFix EP100 complies with ISO 13007-1 and BS EN 12004 specifications, Class R2T.

### As a tile grout

- 📦 KingFix EP100 complies with ISO 13007-3 and BS EN 13888 specifications, Class RG.

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## Surface Preparation

### 1) As a tile adhesive

- ☐ Substrates should be clean and free from dust or any contamination.
- ☐ Steel surfaces shall be free from rust or other contaminants, ideally grit blasted to a near white finish in accordance to Swedish standards SA 2 ½.

Surfaces should be dry before tiling.

### 2) As a tile grout

- ☐ Joint surfaces should be clean and free from dust or any contamination.
- ☐ Joints should be cleaned to the full thickness of the tile or to a minimum depth of 2/3 of the tile thickness.
- ☐ Joints should be dry before grout filling.

## MIXING

To ensure proper mixing, a mechanically powered mixer or drill fitted with a suitable paddle should be used. Stir the base and the hardener individually to disperse any settlement.

The entire contents of the base and hardener should be poured into a suitable size container and mixed mechanically for 2 minutes. Add the filler to the base/hardener mixture and mix for another 3 minutes until a uniform colour is achieved.

## PLACING AND FINISHING

### 1) As a tile adhesive

Spread the mixed adhesive to the substrate using a notched trowel. Apply with pressure a 1 to 2 mm coat with pressure using the flat face of the notched trowel onto the substrate.

Comb diagonally additional mixed adhesive up to a 3 mm total maximum thickness with the notched side of the notched trowel. Do not apply large areas of adhesive that cannot be covered within the open wet time of the adhesive.

### 2) As a tile grout

Use a masking tape on joint edges to protect tiles. Fill the mixed grout into the joints using rubber trowel or by using hand operated gun and cartridges. Excess grout should be cleaned with a proper wet cloth within the material pot life.

## CHEMICAL RESISTANCE

## ISO 13007-2:2010 after submersion in the following chemicals:

	After 7 days full immersion	After 28 days full immersion
Ammonia 10% - Liquid	R	R
Citric Acid 10%	R	R
Hydrochloric Acid 10%	R	R
Nitric Acid 10%	R	RS
Oleic acid	R	SS
Phosphoric Acid 37%	R	R
Sulfuric Acid 10%	R	R
Vinegar 5%	R	R
Potassium hydroxide 50%	R	R
Diesel fuel	R	R
Kerosene	R	R
Distilled water	R	R
Chlorinated water	R	R
Sea water	R	R
Xylene	SS	SS

R: Resistant

RS: Resistant with slight discoloration

SS: Slight softening

## WORKING CONDITIONS

KingFix EP100 should not be applied at temperatures below 5°C.

## CLEANING

Cleaning should be commenced immediately before the grout reaches initial setting.

## PACKAGING

KingFix EP100 is available in 6 kg packs (3.6 ltr) and 12 kg packs (7.2 ltr).

## YIELD

As tile adhesive: 1.65 kg/m<sup>2</sup> @ 1 mm thickness.

As grouting: The approximate yield of the grout can be calculated as per the following equation:

$$\text{Yield (m}^2\text{/kg)} = \frac{5.1}{\text{WD} \left(0.02 + \frac{1}{L} + \frac{1}{H}\right)}$$

Where:

L: Tile length (cm)

H: Tile width (cm)

D: Average joint depth (mm)

W: Average joint width (mm)

Note: Grout yield is subject to ± 15% tolerance.

## STORAGE



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Shelf life is 1 year when stored under cover, out of direct sunlight and protected from extremes of temperature. Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult KingKrete's Technical Services Department.

## HEALTH AND SAFETY

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Reseal containers after use. Use in well ventilated areas and avoid inhalation.

## NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KingKrete representative. KingKrete Inc. reserves the right to have the true cause of any difficulty determined by accepted test methods.

## QUALITY AND CARE

All products originating from KingKrete's manufacturing facilities are manufactured under a management system independently certified to conform to the requirements of the quality standard ISO 9001.

\* Properties listed are based on laboratory-controlled tests.

® = Registered trademark of the KingKrete-Group in many countries.

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## STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this KingKrete Inc. publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

## NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by KingKrete Inc. either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not KingKrete Inc. are responsible for carrying out procedures appropriate to a specific application.

